Troubleshooting / Diagnostic Fault Codes (Blink Codes)

Follow these quick & easy steps:

- 1. In a stopped position with your unit OFF, **Turn the key to the ON position** and wait until the power-up test is finished.
- **2.** The malfunction warning light must stay on after the power-up test is finished in order to properly retrieve your 2 digit "blink" fault code.
- **3.** With the **speed control ON/OFF switch in the OFF position**, PRESS & HOLD the SET/DECEL or the RESUME/ACCEL switch until the fault lamp goes OFF.
- **4.** The fault lamp will remain OFF for approximately one second.
- **5.** Immediately after, the VMACIII Module will begin to flash a two-digit blink code.
- **6.** The two digits of the code will be separated by a one second pause (fault lamp will be off).
- **7.** Each digit of the blink code may consist of **up to ten** ON/OFF flashes. The ON/OFF time for each flash will be one-fourth of a second.
- **8.** Count the number of blinks or ON flashes in the first set of flashes and how many times in the second set of flashes.
- 9. You now have your fault code. E.g.: 1-7.

Check the Fault Code Identification Table to trace your problem

Should you need any further help, call our Service Department and speak to one of our experienced Service Advisors.